



Dart Aerospace Ltd.
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RBW6510G06451-6F
Job Sheet 198993



Laps 7mf

Part No: RBW6510G06451-6F Job Qty: 4 pcs

Part Name: Adapter



Part Weight: 0 lbs Status: New Priority: Medium

Job Created: 8/8/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6510G06451-6F Rev A IPP Rev. A 19.07.31 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-2500Y-1 NV-5000	4 pcs	10/22/19	10/22/19	1.00	4.00	SL-2500Y-1 NV-5000		J.C.T.
110	QC 2	4 pcs	10/22/19	10/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		J.C.T. 10-11
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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Date: 10/11/19

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Container No: S222068



Part: RBW6510G06451-6F

Job No: 198993

Serial No/Batch: S222068

Revision: A

Inspector:

Exp Date:

Instructions:

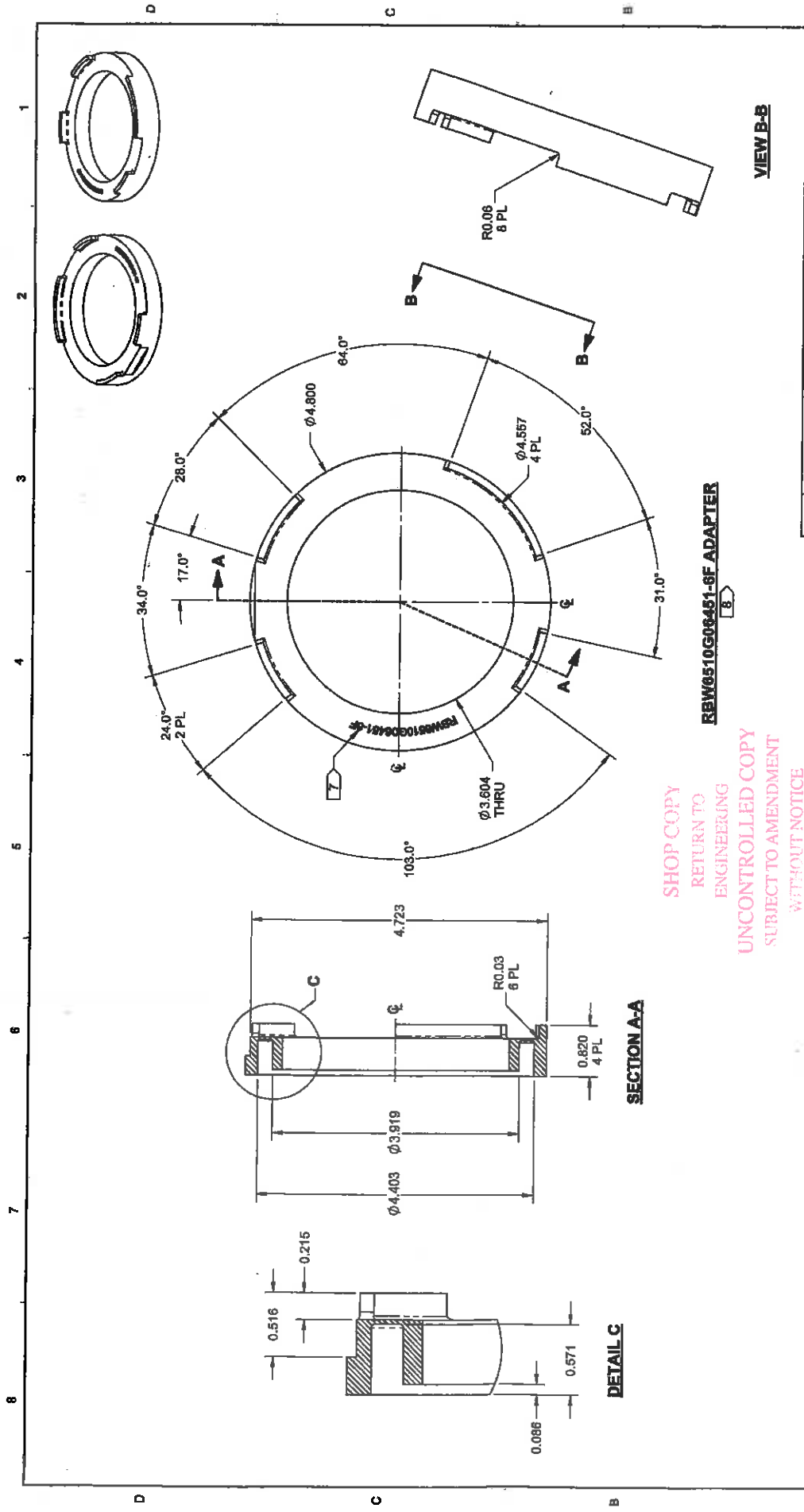
120	QC 8	4 pcs	10/22/19	0.00 0.00	QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	OK 19/10/12
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
130	Small Fab - 2 - B4B	4 pcs	10/22/19	0.00 0.27	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	MLL
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
140	QC 5	4 pcs	10/22/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	DAS OCT 16 2019 68
					QC 5 - 9	9-89
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
150	Packaging 3-1 - Stock - B4B	4 pcs	10/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	

DAS
28
-89

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
160 QC 21 - SA	4 pcs	10/22/19	0.00 0.00	QC 21 - SA - 21	DAS 21
				QC 21 - SA - 70	OCT 17 2019
Part Op 100 - 1-Machine as per folio FD 033 FOLIO REV: A F DWG REV: A 9-89 2-Deburr					
Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB					
120 - QC8- Inspect parts - second check					
130 - Fill engraving with black paint as per DWG note 7.					
140 - QC5- Inspect part completeness to step on W/O					
150 - Identify as per dwg & Stock Location: The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.					
160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
MDELRINR5.000W	M-Delrin Round Bar, White	.3600 ft (.09 ea)	100-SL-2500Y - 1	S073 042	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-SL-2500Y - 1	MDELRINR5.000W	0	3	0	
Part Specifications					
Specifications could not be found.					

GA216

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A		NEW ISSUE		19-192		KPT	
REV		DESCRIPTION		ECN #		BY	
DESIGN		DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN		TOOL PART #		RBW6510G08451-6F		SHEET 1 OF 1	
CHECKED		KPT		KPT		SCALE	
MFG. APPR.		VM		JFC		NTS	
APPROVED		DATE		2019-07-03		DATE	
DATE		2019-07-03		DATE		2019-07-03	

NOTES:

- 1) MATERIAL: NYLON 6 / UHMW / WHITE DELRIN / WHITE ACETAL ASTM D6100
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 0.5"$
XXX = $\pm 0.01"$ / $\pm 0.1"$
XXXX = $\pm 0.005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REUSE: UNLESS OTHERWISE NOTED
- 7) IDENTIFICATION: MACHINE ENGRAVE 17N, "RBW6510G08451-6F", AS SHOWN, THEN FILL WITH BLACK INK
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

NO. 198993 198809

